

FINAL INSPECTION PROCEDURE

Customer		Order No.		
Item No.		Serial No.		Pages of
Size	Pressure/ Class	Brand	Operation	Trim

Casting defects checked in accordance with MSS SP-55



I. ASSEMBLY

- 1 Check proper alignment of pipe flange holes or weld ends/ schedule to ANSI B16.
- 2 For RF flange connections check finish & that both faces are clean & unmarked.
- 3 For RTJ check grooves are clean & unmarked & correct size.
- 4 For gear and lever operated and actuated valves, check that all stops have been set correctly & an advice note has been attached.

II. FITTINGS

- 1 Check body & bonnet studs for uniform height & appearance
- 2 Check grease fittings, drain & bleed plugs for tightness & appearance.
- 3 For gear operated valves check that the correct handwheel & bolt have been provided. For lever operated, correct lever and stop plate set correctly.

III. GENERAL APPEARANCE

- 1 Check that the paint finish is free from defects & covers all external metal surfaces.
- 2 Check that the name tag is correct, legible & securely fastened.
- 3 Check that all special tags are correct, legible & securely fastened.

Date: _____

Inspector's Signature: _____