

# SE Series Ouarter-turn Gear Actuators >>>

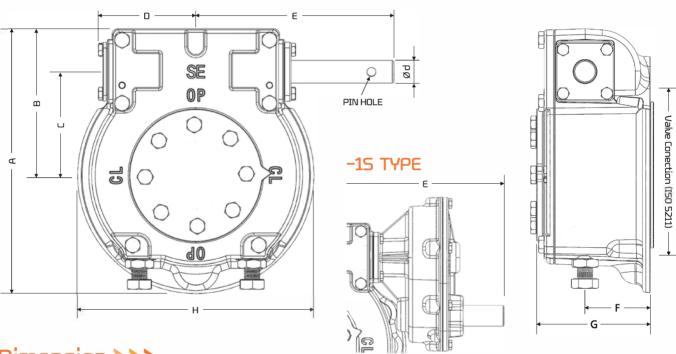
- The Sambo SE series is designed to meet stringent requirements and provide the necessary durability and reliability.
- All castings are spheroidal graphite cast iron, and CLASS 65-45-12 has high strength and impact resistance.
- All products use integral worm shafts and high strength bearings to support axial and radial loads.
- Two types of separable bushing and integral type make maintenance easy.
- It has double sealing structure and excellent waterproof and dust proof capability.
- Finish painting is Kovinyl wash primer.

### Application >>>

• The Sambo SE series is a 1/4 turn gear actuator with ball, plug, can be applied to butterfly values, it can also be used for general devices.

#### Features >>>

- 8 model products. & 5500 N.m Torque Range. & ip67 STANDARD.
- –20 degrees to 80 degrees. & According to all mounting bases iso5211.
- All castings ductile iron(Class 65-45-12) excellent strength and impact resistance,
- The worm is a single-body, heat-treated high-strength carbon steel.
- Waterproof and dust proof thanks to double sealing structure IP67 STANDARD.
- Application of high strength worm gear.
- Use adjustable stop bolts +-5 degrees.
- Removable bush type for easy maintenance.
- Open-close-open on the cover is free to change direction with the position indicator.



# Dimension >>>

unit:mm

| Model    | Α     | В       | С              | D     | E     | F  | G   | н   | Ød |
|----------|-------|---------|----------------|-------|-------|----|-----|-----|----|
| SE-10    | 129   | 69      | 43,5           | 45    | 121   | 36 | 68  | 120 | 12 |
| SE-12    | 155   | 82      | 55             | 54    | 129   | 43 | 77  | 145 | 14 |
| SE-14    | 192,5 | 105     | 72,5           | 65    | 167   | 52 | 90  | 175 | 16 |
| SE-16    | 234   | 129     | 92             | 86,5  | 175,5 | 58 | 99  | 210 | 20 |
| SE-20    | 272   | 147     | 107            | 96,5  | 180   | 63 | 110 | 250 | 25 |
| SE-20-1S | 212   |         |                |       | 258,5 |    |     |     |    |
| SE-25    | 316   | 316 166 | 122 <u>.</u> 5 | 106,5 | 210   | 65 | 114 | 300 |    |
| SE-25-1S |       |         |                |       | 268,5 |    |     |     |    |

Size and component specitication in this catalogue are subject to change without prior notice for quality improvement.

\* Mark has been changed and updated.





# Material List SE-series >>>

| No. | Description        | Material                      | Note           |  |  |
|-----|--------------------|-------------------------------|----------------|--|--|
| 1   | Housing            | Ductile iron                  | Gr.D 65-45-12  |  |  |
| 2   | O-ring             | Silicon                       |                |  |  |
| 3   | Worm               | Carbon steel                  | AISI 1045      |  |  |
| 4   | Needle bearing     | Special Steel                 | -              |  |  |
| 5   | DU Bushing         | Special Steel                 | -              |  |  |
| 6   | Gasket             | Liquid seal or<br>Nonasbestos | -              |  |  |
| 7   | Bolt               | Alloy steel                   | Gr.D 10.9      |  |  |
| 8   | Worm Wheel         | Ductile iron                  | Gr.D 100-70-03 |  |  |
| 9   | Thrust Washer      | Steel                         |                |  |  |
| 10  | Front Cap          | Steel                         | -              |  |  |
| 11  | End cap            | Ductile iron                  | Gr.D 65-45-12  |  |  |
| 12  | Stem bush          | Ductile iron                  | Gr,D 65-45-12  |  |  |
| 13  | Position Indicator | Steel                         |                |  |  |
| 14  | Packing Seal       | Silicon                       |                |  |  |
| 15  | Stop bolt          | Alloy steel                   | 10,9 Gr.D      |  |  |
| 16  | Grease             | Zenith EPAB-2                 |                |  |  |

• Material may be changed to improve product performance.









# Performance Specifications >>>

| Model    | Ratio | Torque (N.m) |       | M,A               | Valve Conection (Iso5211) |                 | Max, Stem (mm) |        |        | weight |
|----------|-------|--------------|-------|-------------------|---------------------------|-----------------|----------------|--------|--------|--------|
|          |       | Output       | Input | <del>+-</del> 10% | std.                      | option          | Bore           | Square | Height | (kg)   |
| SE-10    | 38:1  | 300          | 26.1  | 11,5              | F10                       | F07, F05        | 25             | 20     | 63     | 3,2    |
| SE-12    | 42:1  | 600          | 50.4  | 11,9              | F12                       | F10, F07        | 35             | 28     | 72     | 5,5    |
| SE-14    | 46:1  | 1400         | 102,2 | 13,7              | F14                       | F12, F10        | 45             | 36     | 86     | 10     |
| SE-16    | 50:1  | 2600         | 178,1 | 14,6              | F16                       | F14, F12, F10   | 58             | 46     | 95     | 14     |
| SE-20    | 54:1  | 3800         | 233,1 | 16,3              | (F20)                     | F16, F14, F12   | 68             | 54     | 105    | 21     |
| SE-20-1S | 135:1 | 3800         | 101,6 | 37.4              |                           |                 |                |        |        | 25     |
| SE-25    | 58:1  | 5500         | 317,9 | 17,3              | F25                       | (F20), F16, F14 | 80             | 64     | 108    | 29     |
| SE-25-1S | 145:1 |              | 138,2 | 39,8              |                           |                 |                |        |        | 33     |

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