

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
HAMMER CAP	50	2	15000 PSI	BWXXS	FIG 1502 NACE H2S 4130	4
HAMMER CAP	100	4	2000 PSI	BW40	FIG 200 STD SERV 4130	20
HAMMER CAP	100	4	15000 PSI	NPT	FIG 1502 NACE H2S 4130	21
HAMMER CAP	100	4	15000 PSI	BWXXS	FIG 1502 NACE H2S 4130	21
HAMMER CAP	150	6	2000 PSI	BW40	FIG 500 STD SERV 4130	2
HAMMER UNION	25	1	2000 PSI	NPT	FIG 200 STD SERV AISI 1040	36
HAMMER UNION	25	1	6000 PSI	NPT	FIG 602 STD SERV 4130	55
HAMMER UNION	25	1	6000 PSI	NPT	FIG 602 NACE H2S 4130	10
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 NACE H2S 1/2" NPT TAPPED	11
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 NACE H2S 4130	10
HAMMER UNION	25	1	15000 PSI	NPT	FIG 1502 STD SERV 4130	9
HAMMER UNION	40	1 1/2	2000 PSI	BW80	FIG 206 NACE H2S 4130	4
HAMMER UNION	40	1 1/2	6000 PSI	NPT	FIG 602 NACE H2S 4130	19
HAMMER UNION	40	1 1/2	15000 PSI	NPT	FIG 1502 NACE H2S 4130	14
HAMMER UNION	50	2	1000 PSI	NPT	FIG 100 STD SERV AISI 1040	12
HAMMER UNION	50	2	2000 PSI	BW80	FIG 206 NACE A105N	45
HAMMER UNION	50	2	2000 PSI	NPT	FIG 200 STD SERV AISI 1040	160
HAMMER UNION	50	2	2000 PSI	NPT	FIG 206 NACE H2S 4130	26
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE A105N	40
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE H2S 4130	73
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 STD SERV AISI 4130	75
HAMMER UNION	50	2	6000 PSI	BW160	FIG 602 NACE A105N	30
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 NACE A105N	35
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 NACE H2S 4130	16
HAMMER UNION	50	2	6000 PSI	BW80	FIG 602 STD SERV 4130	19
HAMMER UNION	50	2	6000 PSI	BWXXS	FIG 602 NACE H2S 4130	180
HAMMER UNION	50	2	6000 PSI	NPT	FIG 602 NACE H2S 4130	16
HAMMER UNION	50	2	6000 PSI	NPT	FIG 602 STD SERV 4130	300
HAMMER UNION	50	2	10000 PSI	NPT	FIG 1002 STD SERV 4130	26
HAMMER UNION	50	2	10000 PSI	NPT	FIG 1002 NACE H2S 4130	8
HAMMER UNION	50	2	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130	12
HAMMER UNION	50	2	15000 PSI	BW160	FIG 1502 NACE H2S 4130	50
HAMMER UNION	50	2	15000 PSI	BWXXS	FIG 502 NACE H2S AISI 4130	190
HAMMER UNION	50	2	15000 PSI	NPT	FIG 1502 STD SERV 4130	30
HAMMER UNION	50	2	15000 PSI	NPT	FIG 1502 NACE H2S 4130	26
HAMMER UNION	50	2		SEALS	FIG 602/1002/1502 VITON H2S (SPARE SEALS)	90
HAMMER UNION	80	3	1000 PSI	NPT	FIG 100 STD SERV AISI 1040	45
HAMMER UNION	80	3	2000 PSI	BW80	FIG 206 NACE A105N	22
HAMMER UNION	80	3	2000 PSI	NPT	FIG 200 STD SERV AISI 1040	74
HAMMER UNION	80	3	2000 PSI	NPT	FIG 206 NACE H2S 4130	16
HAMMER UNION	80	3	2000	SEALS	FIG 206 VITON H2S (SPARE SEALS)	15
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 NACE A105N 45K	58
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 NACE H2S 4130	5

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 STD SERV 4130	14
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 NACE H2S 4130	100
HAMMER UNION	80	3	6000 PSI	BW80	FIG 602 STD SERV 4130	10
HAMMER UNION	80	3	6000 PSI	BW160	FIG 602 NACE/H2S 4130	40
HAMMER UNION	80	3	6000 PSI	BWXXS	FIG 602 NACE H2S 4130	44
HAMMER UNION	80	3	6000 PSI	BWXXS	FIG 602 STD SERV AISI 4130	24
HAMMER UNION	80	3	6000 PSI	NPT	FIG 602 STD SERV 4130	27
HAMMER UNION	80	3	6000 PSI	NPT	FIG 602 NACE H2S 4130	4
HAMMER UNION	80	3	6000	SEALS	FIG 602 NACE H2S VITON (SPARE SEALS)	85
HAMMER UNION	80	3	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130	2
HAMMER UNION	80	3	15000 PSI	BWXXS	FIG 1502 NACE 4130	10
HAMMER UNION	80	3	15000 PSI	BWXXS	FIG 1502 NACE H2S 4130	24
HAMMER UNION	80	3	15000 PSI	NPT	FIG 1502 NACE H2S 4130	16
HAMMER UNION	80	3	15000 PSI	NPT	FIG 1502 STD SERV 4130	7
HAMMER UNION	100	4	1000 PSI	NPT	FIG 100 STD SERV 4130	46
HAMMER UNION	100	4	2000 PSI	BW80	FIG 206 NACE A105N	50
HAMMER UNION	100	4	2000 PSI	NPT	FIG 200 STD SERV 1040	46
HAMMER UNION	100	4	2000 PSI	NPT	FIG 206 NACE H2S 4130	15
HAMMER UNION	100	4	2000	SEALS	FIG 206 VITON NACE (SPARE SEALS)	14
HAMMER UNION	100	4	3000 PSI	BW80	FIG 602 NACE A105N	20
HAMMER UNION	100	4	6000 PSI	BW160	FIG 602 NACE H2S 4130	6
HAMMER UNION	100	4	6000 PSI	BW80	FIG 602 STD SERV 4130	7
HAMMER UNION	100	4	6000 PSI	BW80	FIG 602 NACE H2S 4130	9
HAMMER UNION	100	4	6000 PSI	BWXXS	FIG 602 STD SERV 4130	7
HAMMER UNION	100	4	6000 PSI	BWXXS	FIG 602 NACE H2S 4130	9
HAMMER UNION	100	4	6000 PSI	NPT	FIG 602 STD SERV 4130	37
HAMMER UNION	100	4	6000 PSI	NPT	FIG 602 NACE H2S 4130	13
HAMMER UNION	100	4	6000 PSI	SEALS	FIG 602/1002 VITON H2S (SPARE SEALS)	80
HAMMER UNION	100	4	15000 PSI	BWXXS	FIG 1502 NACE H2S AISI 4140	10
HAMMER UNION	100	4	15000 PSI	SEALS	FIG 1502 H2S METAL+VITON (SPARE SEALS)	8
HAMMER UNION	125	5	1000 PSI	NPT	FIG 100 STD SERV 1040	4
HAMMER UNION	125	5	2000 PSI	BW40	FIG 206 NACE A105N	5
HAMMER UNION	125	5	2000 PSI	BW80	FIG 206 NACE A105N	12
HAMMER UNION	125	5	10000 PSI	BWXXS	FIG 1002 NACE H2S 4130	1
HAMMER UNION	150	6	1000 PSI	BW40	FIG 100 STD SERV	3
HAMMER UNION	150	6	1000 PSI	NPT	FIG 100 STD SERV 4130	8
HAMMER UNION	150	6	2000 PSI	BW40	FIG 206 NACE H2S A105N	7
HAMMER UNION	150	6	2000 PSI	BW80	FIG 206 NACE H2S 4130	5
HAMMER UNION	150	6	2000 PSI	BW80	FIG 206 NACE H2S A105N	19
HAMMER UNION	150	6	2000 PSI	NPT	FIG 200 STD SERV 4130	3

TYPE	SIZE (MM)	SIZE (IN.)	RATING	ENDS	DESCRIPTION	QTY
HAMMER UNION	200	8	1000 PSI	NPT	FIG 100 STD SERV 4130	2
HAMMER UNION	200	8	2000 PSI	BW80	FIG 206 STD SERV 4130	1
HAMMER UNION	200	8	4000 PSI	NPT	FIG 400 STD SERV 4130	1
SWIVEL	25	1	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP NACE H2S	35
SWIVEL	25	1	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP STD SERV	3
SWIVEL	50	2	6000 PSI	BWXXS	STYLE 50 AISI 8620 L/SWEEP STD SERV	1
SWIVEL	50	2	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP STD SERV	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP NACE H2S	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 20 AISI 8620 S/SWEEP STD SERV	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP STD SERV	8
SWIVEL	50	2	6000 PSI	NPT	STYLE 40 AISI 8620 S/SWEEP NACE H2S	16
SWIVEL	50	2	6000 PSI	NPT	STYLE 40 AISI 8620 S/SWEEP STD SERV	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP NACE H2S	17
SWIVEL	50	2	6000 PSI	BWXXS	STYLE 50 4130 S/SWEEP NACE H2S	12
SWIVEL	50	2	6000 PSI	BW160	STYLE 50 4130 L/SWEEP NACE H2S	14
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP STD SERV	7
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 L/SWEEP NACE H2S	10
SWIVEL	50	2	6000 PSI	NPT	STYLE 50 AISI 8620 L/SWEEP NACE H2S	5
SWIVEL	50	2	10000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP NACE H2S	1
SWIVEL	80	3	6000 PSI	NPT	STYLE 10 AISI 8620 S/SWEEP STD SERV	4
SWIVEL	80	3	6000 PSI	NPT	STYLE 50 AISI 8620 S/SWEEP STD SERV	4
SWIVEL	80	3	6000 PSI	NPT	STYLE 30 AISI 8620 S/SWEEP NACE H2S	2

ABBREVIATIONS:-

40=SCHEDULE 40 (STANDARD WEIGHT), **80**=SCHEDULE 80 (XS), **160**=SCHEDULE 160, **BW**=BUTT WELD, **FIG**=FIGURE, **L/SWEEP**=LONG SWEEP, **S/SWEEP**=SHORT SWEEP, **STD**=STANDARD SERVICE, **NACE**=NACE MR-01-75, **XXS**=SCHEDULE XXS (DOUBLE EXTRA STRONG)

RATINGS WECO UNIONS CWP:-

FIGURE 100:- 1000 PSI, 1500 PSI TEST
 FIGURE 200/200:- 2000 PSI, 3000 PSI TEST
 FIGURE 400:- 4000 PSI, 6000 PSI TEST
 FIGURE 600/602:- 6000 PSI, 9000 PSI TEST
 FIGURE 1002:- 10000 PSI, 15000 PSI TEST (UP TO 4 INCH), 7500 PSI, 12000 PSI TEST (OVER 4 INCH)
 FIGURE 1502:- 15000 PSI, 22500 PSI TEST (UP TO 4 INCH)

ALL UNIONS & SWIVELS ARE FORGED, NOT CAST & ARE MANUFACTURED BY WORLD LEADING MANUFACTURER LICENSED TO API6A, API5CT, API6A & ISO9001. WE ARE AUSTRALIAN, NEW ZEALAND & PNG AGENTS SELLING THE SAME BRAND THROUGHOUT THE SOUTHERN HEMISPHERE FOR 20 YEARS TO ALL THE MAJOR OIL & GAS OPERATORS IN THE REGION. (MAJOR CHIKSAN™, FMC™, WECO™ COMPETITOR). ALL SWIVELS ARE (QUENCHED & TEMPERED), 100% MAGNETIC PARTICLE TESTED/ULTRASONIC TESTED AS WELL AS FULL METALLURGICAL CERTIFICATION. TEMP RATING 'P' FLUROELASTOMER VITON SEALS, PSL2, PSL3, PSL3A, PSL4 AND ARE EQUIVALENT STYLE TO CHIKSAN STYLE. ALL HAMMER UNIONS ARE FATIGUE RESISTANT (FR MALE UNION) & EQUIVALENT TO WECO®™ (ALL OFTEN REFERRED TO AS CHICKSANS)

FULL CERTIFICATION TO EN10204-3.1 (DIN500493.1) (FORMERLY 3.1B)

WE KEEP SPARE VITON O-RING SEALS TO SUIT MOST SIZES OF WECO HAMMER UNIONS & ALSO COMPLETE KITS TO SUIT SWIVEL UNIONS STYLE 10, 20, 30, 40 & 50. OUR IN HOUSE ENGINEERING FACILITY CAN MAKE COMPLETE LOOPS (COMPETITOR TO CHICKSAN™), MANIFOLDS ETC, IN SHORT DELIVERY. WE KEEP LARGEST STOCK RANGE IN AUSTRALIA. WE CAN ALSO INDENT FROM OVERSEAS STOCKISTS & ARRANGE FAST TRACK MANUFACTURE OF HAMMER UNIONS, LONG SWEEP & SHORT SWEEP SWIVELS, DRILLING FITTINGS, FLANGES, WELLHEADS, VALVES ETC.

CHIKSAN™ AND WECO™ IS A TRADEMARK OF FMC. GLOBAL SUPPLY LINE IS NOT CONNECTED WITH OR APPROVED BY THESE BRANDS IN ANY WAY.

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Hammer unions & swivels.xls

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THIS LIST INCLUDES WECO STYLE HAMMER UNIONS FIGURE 100, 200, 206, 400, 600, 602, 1002, 1003, 1502, 2002 IN NOMINAL BORE, 1 INCH, 2 INCH, 3 INCH, 4 INCH, 6 INCH, 8 INCH IN 1000 PSI, 2000 PSI, 4000 PSI, 6000 PSI & 15000 PSI WITH FLUROELASTOMER VITON SEALS AS WELL AS LONG SWEEP & SHORT SWEEP UNIONS (COMPETITOR TO CHIKSAN™) (EQUIVALENT BRAND) IN STYLE 10, 20, 30, 40, 50, 60, 70 IN CODE SILVER & OLIVE GREEN NACE, H2S, SOUR GAS SERVICE.

WE ARE THE PREMIER AUSTRALIAN WECO STYLE HAMMER UNION STOCKIST AS WELL AS MAJOR AUSTRALIAN STOCKIST OF SWIVEL UNION, CHIKSAN™. CHIKSAN STYLE™ ® ARE TRADEMARKS OF FMC TECHNOLOGIES WHO ARE NOT CONNECTED IN ANYWAY TO EQUIVALENT MANUFACTURERS OR GSL.

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